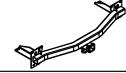


Class III Receiver Hitch Part No. 69639C



Fits: CHEVROLET TRAVERSE / BUICK ENCLAVE



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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 750 LBS. TONGUE WEIGHT. GROSS LOAD CAPACTIY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5000 LBS. TRAILER WEIGHT & 750 LBS. TONGUE WEIGHT.

WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. ***

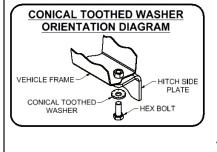


Parts List			
QTY	PART NUMBER	DESCRIPTION	Г
4	10-10287	BOLT, CAR,1/2-13 UNC,1-1/2,GRD8,YZ	
4	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER	ı
4	30-00149	WASHER, S-CON,1/2,YZ	ıL
4	20-00171	NUT,HEX,1/2-13 UNC,GRD8,YZ	╙
4	10-10414	HHCS,M10x1.5,45,CL10.9,YZ	⊩
4	30-00148	WASHER, S-CON,3/8,YZ	L

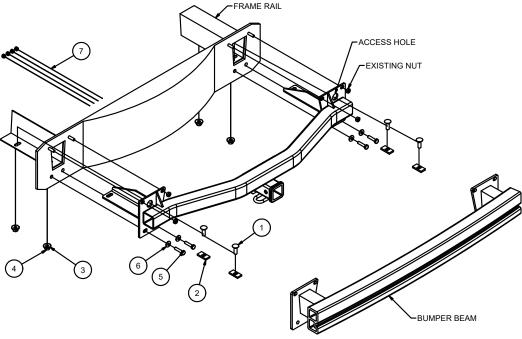
1/2" FISHWIRE

TOOLS REQUIRED	
RATCHET	
T15, T20 TORX	
7mm, 15mm, 3/4" SOCKET	
6" SOCKET EXTENSION	
TORQUE WRENCH	
SAFETY GLASSES	
SCREW DRIVER	

FISHWIRE TECHNIQUE USE FISHWIRE TO GUIDE HOLE
HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME



1 2 FISHWIRE



HITCH WEIGHT: 40 LBS. PROFESSIONAL: 40 MINUTES

NOVICE (DIY): 80 MINUTES

INSTALL NOTES:

- LOWER EXHAUST
- REMOVE/REINSTALL PARTS
- NO DRILLING REQUIRED
- FISHWIRING REQUIRED

INSTALLATION STEPS

- 1. Open the tailgate. Pry open (4) plastic covers below tail lights to remove the (4) screws using a 7mm socket, (2) each side. Remove (2) screws that connect the bottom lower edge of the fascia to the metal support tabs using a T20 socket. Remove (8) screws that connect the wheel well liner to the fascia using T15 socket, (4) each side. Gently pull back the wheel well trim, remove (2) screws that connect the fascia to the vehicle body with a 7mm socket, (1) each side. Starting from the wheel well gently pull off fascia. Unplug any wires that are attached.
- 2. Remove (4) M10 nuts with a 15mm socket from the top bumper attachments, set nuts aside for re-attachment, (2) each side. Remove (4) M10 bolts with a 15mm socket from the bottom bumper attachments, (2) each side. Be sure to support the vehicle exhaust system as these bolts also attach the exhaust hangers. Return the bumper beam and bolts to the vehicle owner.
- 3. Raise the hitch into position over the bumper studs, install the nuts removed earlier. Raise exhaust hangers into position, install the M10 bolts and conical washers (teeth side towards hitch). Fishwire the carriage bolts and spacers into the vehilce frame through the access hole in the hitch, install the conical washer (teeth side toward hitch) and nuts.
- 4. Tighten all 1/2" fasteners with torque wrench to 110lb-ft and all M10 fasteners to 45lb-ft.
- 5. Reverse the process used in step 1 to re-install the fascia. Be sure to reconnect any plugs that were disconnected. *Vehicle fascia has a removeable panel for hitch usage. Panel may be replaced when hitch is not is use.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684. For Technical & Warranty Support: 1-877-544-4449 Fax-1-855-242-8922 www.huskytow.com